



Steel Pails

Proven performance for demanding applications.



FACILITIES
180+



SALES
4+ Billion



TEAM MEMBERS
11,000+



GEOGRAPHIC FOOTPRINT
5 Continents | 19 Countries

About Mauser Packaging Solutions

Mauser Packaging Solutions is a global leader in solutions and services across the packaging lifecycle, providing large and small metal, plastic, fiber, and hybrid packaging worldwide to companies in industries from food, beverage, personal care, and pharmaceuticals to chemicals, petrochemicals, agrochemicals, medical waste, and paints.

True sustainability at scale

For the first time ever, you have a single packaging partner who can reliably deliver solutions across the full packaging life cycle—around the globe.

Mauser Packaging Solutions, formed in 2018 by BWAY, Mauser Group, NCG, and ICS, brings unparalleled packaging performance and innovation to redefine sustainability for customers. From new packaging made from recycled content to reconditioning, reuse, recycling, and professional disposal, we provide customized solutions that have a positive impact on businesses and the planet, bringing true sustainability at scale to companies all over the world.

Together, we have over 330 years of combined experience, more than 1,000 global patents, over 180 sites around the world, and over 11,000 employees committed to helping companies like yours operate more sustainably and effectively.

Global reach for worldwide impact

With our global network of design, manufacturing, reconditioning, and recycling facilities, we can deliver high-quality packaging solutions across the full packaging life cycle—virtually anywhere you need it.

By engaging in this complete cycle, your company can achieve true sustainability at scale. You benefit from a consistent global supply chain,

a wide array of packaging options, new business growth opportunities, and a chance to leave a lighter environmental footprint. You can feel better about doing your part to protect our planet. And by sharing that story with your customers, you can help them feel even better about working with you.



Reliability from filling to final destination.

Steel pails from Mauser Packaging Solutions deliver the durability and performance required for demanding industrial applications. From chemicals and coatings to lubricants, solvents, and fuels, our open- and tight-head pails are designed to perform reliably across a wide range of industrial applications.

With one of the industry's broadest product portfolios, ranging in size from 1 to 7.5 gallons, we offer both open-head and tight-head configurations in a variety of gauges, linings, and closure options to meet your specific requirements. Backed by more than 150 years of experience, our team of experts works closely with customers to help you find the right solution for your application.

Manufactured from high-quality steel, our steel pails are built to withstand harsh conditions, repeated use, and complex supply chains. Combined with our scale and reliable access to raw materials, we help ensure consistent supply and dependable performance, so you can keep operations running without disruption.

Open Head Pails



Steel open head pails are a trusted solution across demanding industries, engineered for reliable performance and accessibility. Featuring a removable lid, they're ideal for viscous products that aren't easily poured or for applications requiring frequent access. Available as a UN-rated package in straight-sided or tapered designs, these pails offer the flexibility to match your operational needs, while supporting consistent performance throughout the supply chain.

SIZES	STANDARD COLORS
Ranges from 1G - 7.5G	White, Gray, Black

KEY FEATURES	
<ul style="list-style-type: none">▶ Multiple sizes, gauges, coatings, and lid types available▶ Straight-sided or tapered▶ Narrow and wide lug covers and dish covers available▶ Full lithography available on bodies and covers (1,500 unit minimum)	<ul style="list-style-type: none">▶ Phenolic, epoxy phenolic, and rust inhibitor lining options▶ Pails can be made with or without beads▶ Contain 20% recycled content and are fully recyclable▶ UN-rated options

Tight-Head Pails



Built for secure containment and maximum protection, steel tight-head pails are engineered to safeguard sensitive and hazardous materials. Featuring a non-removable, closed top with fittings for controlled dispensing, they are ideal for liquid products requiring higher UN performance ratings. These sealed containers help preserve product integrity while minimizing the risk of leaks and contamination, supporting safe, compliant, and reliable operations.

SIZES	STANDARD COLORS
Ranges from 1G - 7G	White, Gray, Black

KEY FEATURES	
<ul style="list-style-type: none">▶ Multiple sizes, gauges, and coatings available▶ UN-rated options▶ Drum fittings and D-handles can be installed▶ Full lithography available on	<ul style="list-style-type: none">bodies and covers (1,500 unit minimum)▶ Phenolic, epoxy phenolic, and rust inhibitor lining options▶ Contain 20% recycled content and are fully recyclable

Open Head Pails

CAPACITY	53' TL QUANTITY COVERS IN CARTONS UNLESS INDICATED
1 gallon (tall)	10, 150 covers on pails
2 gallon	12, 240 - 14,960
2.5 gallon	7,656
3 gallon	6,960
3 gallon	6,960 - 8,352
3.5 gallon	6,960 - 7,656
4 gallon	6,264 - 7,656
4.5 gallon	5,040 - 7,656
5 gallon	6,264 - 8,736
5.45 gallon	5,040 - 6,264
6 gallon	5,040 - 6,264
6.5 gallon	5,040 - 6,264
7 gallon	3,480 - 4,872
7.5 gallon	5,292

Tight Head Pails

CAPACITY	53' TL QUANTITY
1 gallon	11,900
2.5 gallon	5,616
3 gallon	4,320
3.5 gallon	4,320
4 gallon	3,456
4.5 gallon	3,456
5 gallon	3,024
20 Liter	3,024
5.45 gallon	2,592 - 3,024
6 gallon	2,160
6 gallon Imperial	2,160
6.5 gallon	2,160
25 Liter	2,160
7 gallon	2,160



Put our packaging expertise to work for you.

Our team has the expert knowledge and innovative thinking to help you identify the packaging solution that meets your specific needs.

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