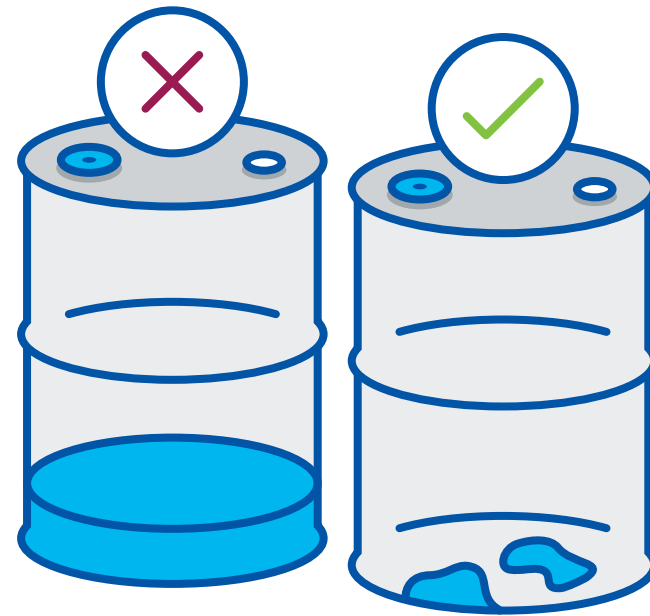


PREPARING DRUMS & IBCs FOR RETURN

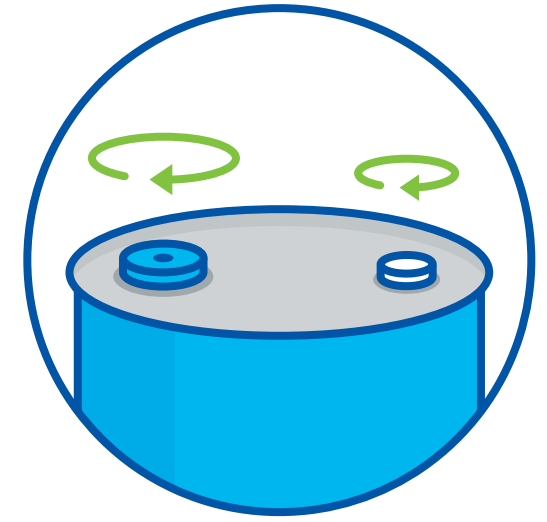
TIGHT-HEAD DRUMS



DO NOT REMOVE OR MASK ORIGINAL CONTENT LABELS



EMPTY CONTENTS UNTIL DRIP DRY &/OR NO MORE THAN 1 INCH OF NON-POURABLE MATERIAL REMAINS



TIGHTLY CLOSE ALL FILLING AND VENT HOLE OPENINGS (BUNGS)

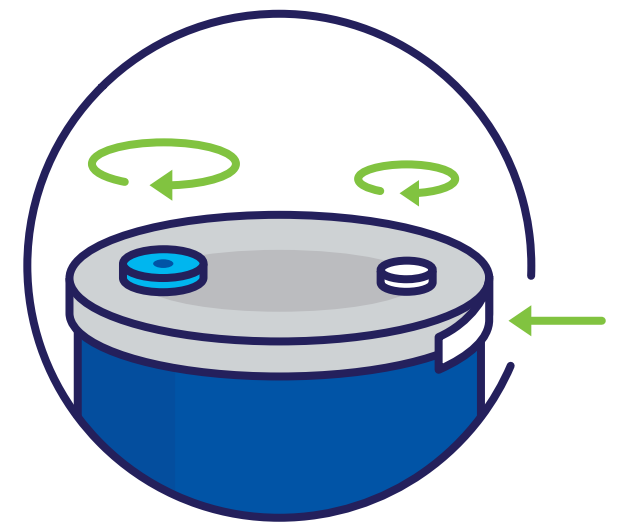
OPEN-HEAD DRUMS



DO NOT REMOVE OR MASK ORIGINAL CONTENT LABELS



EMPTY CONTENTS UNTIL DRIP DRY &/OR NO MORE THAN 1 INCH OF NON-POURABLE MATERIAL REMAINS

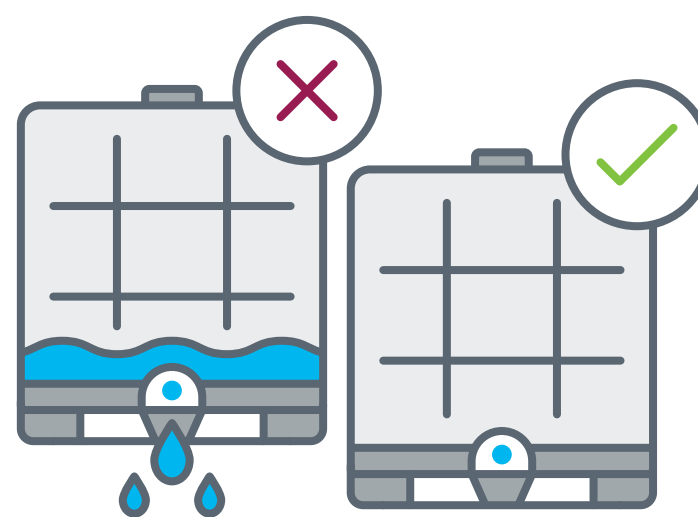


TIGHTLY CLOSE REMOVABLE LID, FILLING AND VENT HOLES (BUNGS), AND RE-SECURE THE RING WITH BOLT AND NUT

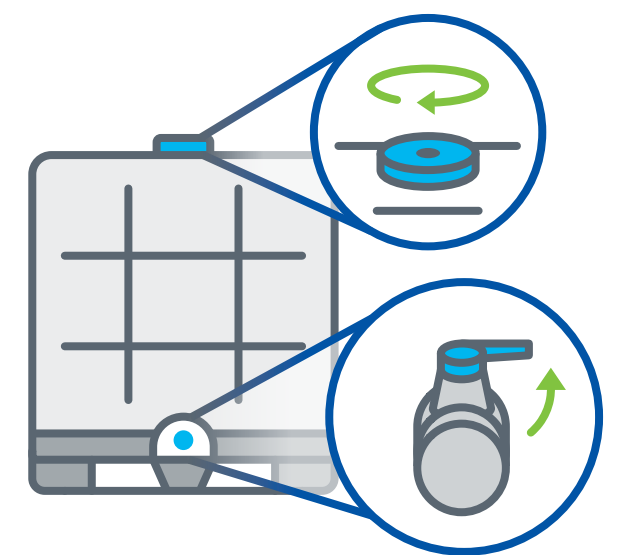
IBCs



DO NOT REMOVE OR MASK ORIGINAL CONTENT LABELS



EMPTY CONTENTS UNTIL DRIP DRY &/OR NO MORE THAN 1 INCH OF NON-POURABLE MATERIAL REMAINS
NO MATERIAL SHOULD REMAIN AT THE BOTTOM OR IN THE CORNERS OF THE IBC



CLOSE VALVE AND TIGHTEN FILL CAP

DRUMS AND IBCs THAT DO NOT MEET THE CRITERIA ABOVE WILL BE RETURNED AT THE GENERATOR'S EXPENSE.